SAFETY DATA SHEET

SECTION 1: IDENTIFICATION

COMPANY
THERM-O-TYPE Corp.
509 Church St.
Nokomis, FL 34275
Tel: 941-488-0123
Fax: 941-485-6311
www.thermotype.com

EMERGENCY PHONE NUMBER: 941-488-0123

PRODUCT FORM: Article

(This SDS does not apply to older lots manufactured prior to 1991.)

CHEMICAL NAME OR SYNONYMS: Not available – mixture

CHEMICAL FAMILY: Hot Stamping Foil

INTENDED USE OF PRODUCT: Decorative product for plastics and graphic arts. For professional use only.

SECTION 2: HAZARD(S) IDENTIFICATION

Our interpretation is that this material is not hazardous as defined by OSHA’s Hazard Communication Standard (29 CFR 1910.1200).

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS #</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyester Film</td>
<td>25038-59-9</td>
<td>40-90%</td>
</tr>
<tr>
<td>Polymers, Waxes</td>
<td>Trade secret</td>
<td>5-100%</td>
</tr>
<tr>
<td>Pigments, Dyes, Fillers</td>
<td>Trade secret</td>
<td>0-80%</td>
</tr>
<tr>
<td>Additives</td>
<td>Trade secret</td>
<td>0-10%</td>
</tr>
<tr>
<td>Residual Solvents</td>
<td>Trade secret</td>
<td>&lt;0.1%</td>
</tr>
</tbody>
</table>

SECTION 4: FIRST-AID MEASURES

EMERGENCY AND FIRST AID PROCEDURES:
Inhalation: Remove to fresh air. If difficulty breathing persists, seek medical attention.
Eye Contact: Flush eyes with copious amount of water for at least 15 minutes. If irritation develops or persists, seek medical attention.
Skin Contact: Wash affected area with soap and water. If irritation develops or persists, seek medical attention.
Ingestion: Seek medical attention. Never administer anything by mouth to an unconscious person.

IMPORTANT SYMPTOMS AND EFFECTS (both acute and delayed):

Symptoms/Injuries After Inhalation, Skin Contact, and/or Eye Contact: None expected to present a significant hazard under normal conditions of use.
Symptoms/Injuries After Ingestion: Ingestion is not considered a potential route of exposure.
Chronic Symptoms/Injuries: None expected under normal conditions of use.

SECTION 5: FIREFIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA: Foam, Extinguishing Powder, Carbon Dioxide, or Water Spray
UNSUITABLE EXTINGUISHING MEDIA: None known.
SPECIAL FIREFIGHTING PROCEDURES AND EQUIPMENT: None known.
UNUSUAL FIRE AND EXPLOSION HAZARDS: None known.
Other information: Refer to Section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IF RELEASED OR SPILLED: Not Applicable.

SECTION 7: HANDLING AND STORAGE

STORAGE INFORMATION: Store away from excessive heat or open flame and incompatible chemicals and products.
HANDLING INFORMATION: Handle in accordance with good industrial hygiene and safety practices. Wash hands and face after handling. Do not ingest or inhale. Do not allow product to be in contact with food or drink.
INCOMPATIBLE CHEMICALS AND PRODUCTS: Strong chemical oxidizing and reducing agents, strong alkalis and acids.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

THRESHOLD LIMIT VALUE: None Assigned
OSHA PERMISSIBLE EXPOSURE LIMIT: None Assigned
EFFECTS OF OVEREXPOSURE: 

**ACUTE:** None Known  
**CHRONIC:** None Known  

CHEMICAL LISTED AS CARCINOGEN OR SUSPECT CARCINOGEN: No  

**EYE PROTECTION:** Safety glasses or safety goggles.  

**RESPIRATORY PROTECTION:** Maintain good ventilation. Use nuisance dust mask to avoid breathing particles generated from use of foil.  

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**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**  

**PHYSICAL STATE:** Solid  

**VISCOSITY:** Not Applicable  

**MELTING OR FREEZING POINT:** Not Applicable  

**BOILING POINT:** Not Applicable  

**ODOR/ODOR THRESHOLD:** No data available.  

**VAPOR PRESSURE (mm Hg):** Not Applicable  

**VAPOR DENSITY (AIR=1):** Not Applicable  

**SOLUBILITY IN WATER:** Negligible  

**PERCENT VOLATILE (BY WEIGHT):** Not Applicable  

**EVAPORATION RATE:** Not Applicable  

**pH:** No data available.  

**RELATIVE DENSITY:** No data available.  

**DECOMPOSITION TEMPERATURE:** No data available.  

**FLASH POINT:** Not Known  

**FLAMMABLE LIMITS:**  
- **LOWER EXPLOSION LIMIT %:** Not Known  
- **UPPER EXPLOSION LIMIT %:** Not Known  

**AUTO IGNITION TEMPERATURE:** Not Known  

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**SECTION 10: STABILITY AND REACTIVITY**  

**STABILITY:** Stable under recommended handling and storage conditions (refer to section 7).  

**HAZARDOUS DECOMPOSITION PRODUCTS:** Hydrogen cyanide, ammonia, carbon dioxide, carbon monoxide, nitrous oxides and other oxides may be released under extreme conditions. Hydrogen sulfide may be released under acidic conditions.  

**HAZARDOUS POLYMERIZATION:** NO  

**CONDITIONS TO AVOID:** Extreme temperatures, strong chemical oxidizing and reducing agents, strong alkalis and acids. Avoid flammable environments as the film may contain static charges.  

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**SECTION 11: TOXICOLOGICAL INFORMATION**  

No information available.
No information available.

**SECTION 13: DISPOSAL CONSIDERATIONS**

WASTE DISPOSAL METHODS: Dispose in accordance with local, state, federal, and international regulations.

**SECTION 14: TRANSPORT INFORMATION**

None assigned.

**SECTION 15: REGULATORY INFORMATION**

**CALIFORNIA PROPOSITION 65 CHEMICAL CAUSING REPRODUCTIVE TOXICITY:** Trace quantities of toluene (108-88-3) may be present.

**SECTION 16: OTHER INFORMATION**

The data set forth in this sheet relates only to the specific material designed and may not be valid for such material used in combination with any other materials or in any process. The data set forth herein is based on information provided by the manufacturers and suppliers of the raw materials and chemicals used in the manufacture of the aforementioned product. At any time, updated information may become available from regulatory agencies or any of our raw material manufacturers and suppliers to alter this Safety Data Sheet. CWC Industries, Inc. and Custom Foils Company make no representation, warranty or guarantee with respect to the accuracy, reliability or completeness of the information above for the material either upon use or after use. Our products have not been approved or disapproved for internal or external bodily, food, or medical type applications. It is the purchaser’s and user’s continual responsibility to satisfy themselves as to the ongoing up-to-date suitability and completeness of such information for their own particular use, the protection of the environment, the health and safety of their employees, and the downstream purchasers and use of their products. In addition, the user of this product must decide what safety measures are necessary to safely use this product. We do not accept liability for any loss or damage that may occur from the use of the information contained herein. CWC Industries, Inc. and Custom Foils Company do not guarantee favorable results, and assume no liability in connection with the use of their products. CWC Industries, Inc.’s and Custom Foils Company's products are intended for use by persons having technical skill and knowledge, at their own discretion and risk.

**DATE MODIFIED:** August 12, 2016

**SUPERSEDES:** ALL PREVIOUS