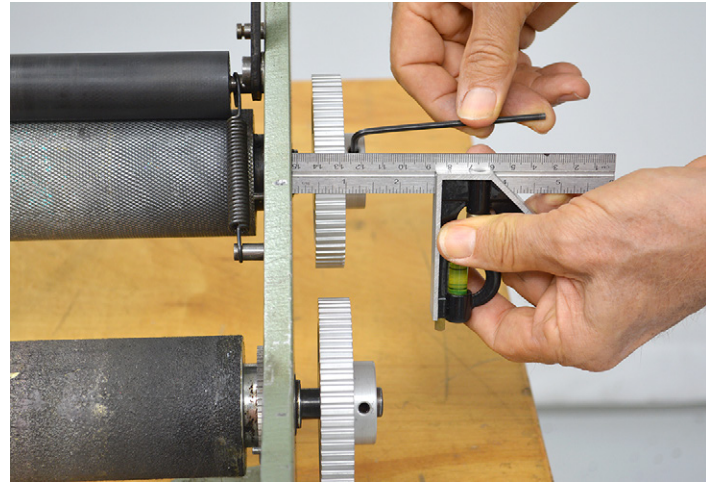


Kluge Programmable Foil Draw

Mechanical foil draw replaced with servo motor drive assembly



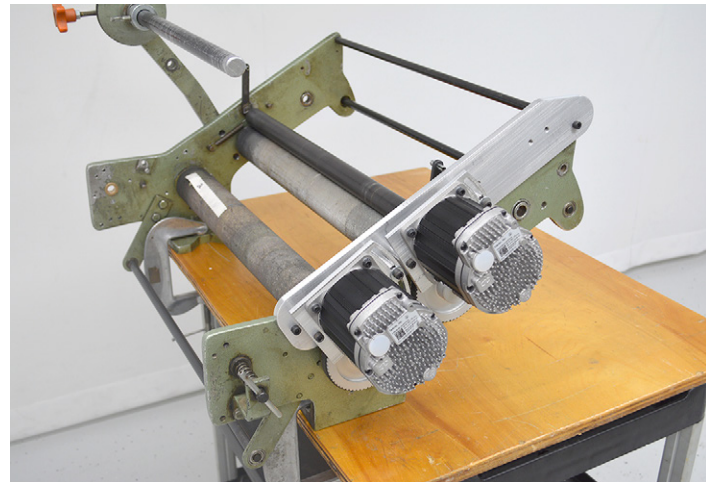
1.) Remove mechanical foil draw parts. Lower foil draw must be used when mechanically driving the waste foil rewind.



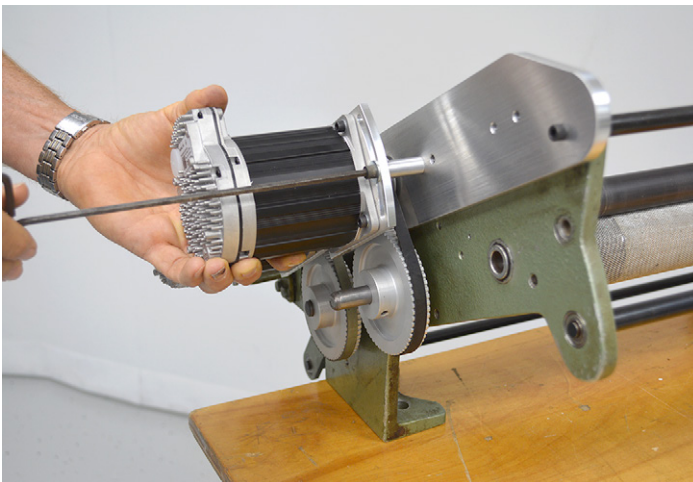
2.) Install gear belt pulley/s on foil draw roller shaft/s. 1" between side frame and outside edge of pulley/s. Secure each pulley with two set screws.



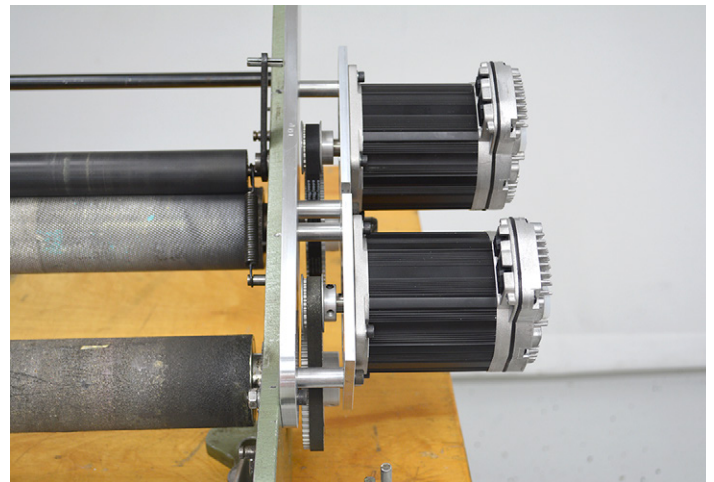
3.) Gear belt pulley/s installed on foil draw roller shaft/s. Remove tie bar screw from upper right hand corner of Kluge foil draw side frame.



4.) Lower assembly into position, looping gear belt/s below 60 tooth gear belt pulley/s. Secure assembly with two 1/4-20 screws.



5.) Adjust the motor position to tension each gear belt and secure each motor using the two mounting screws.



6.) Overhead view of upgrade installed. Ensure clearance on all pulleys and that all set screws and mounting screws are tight.